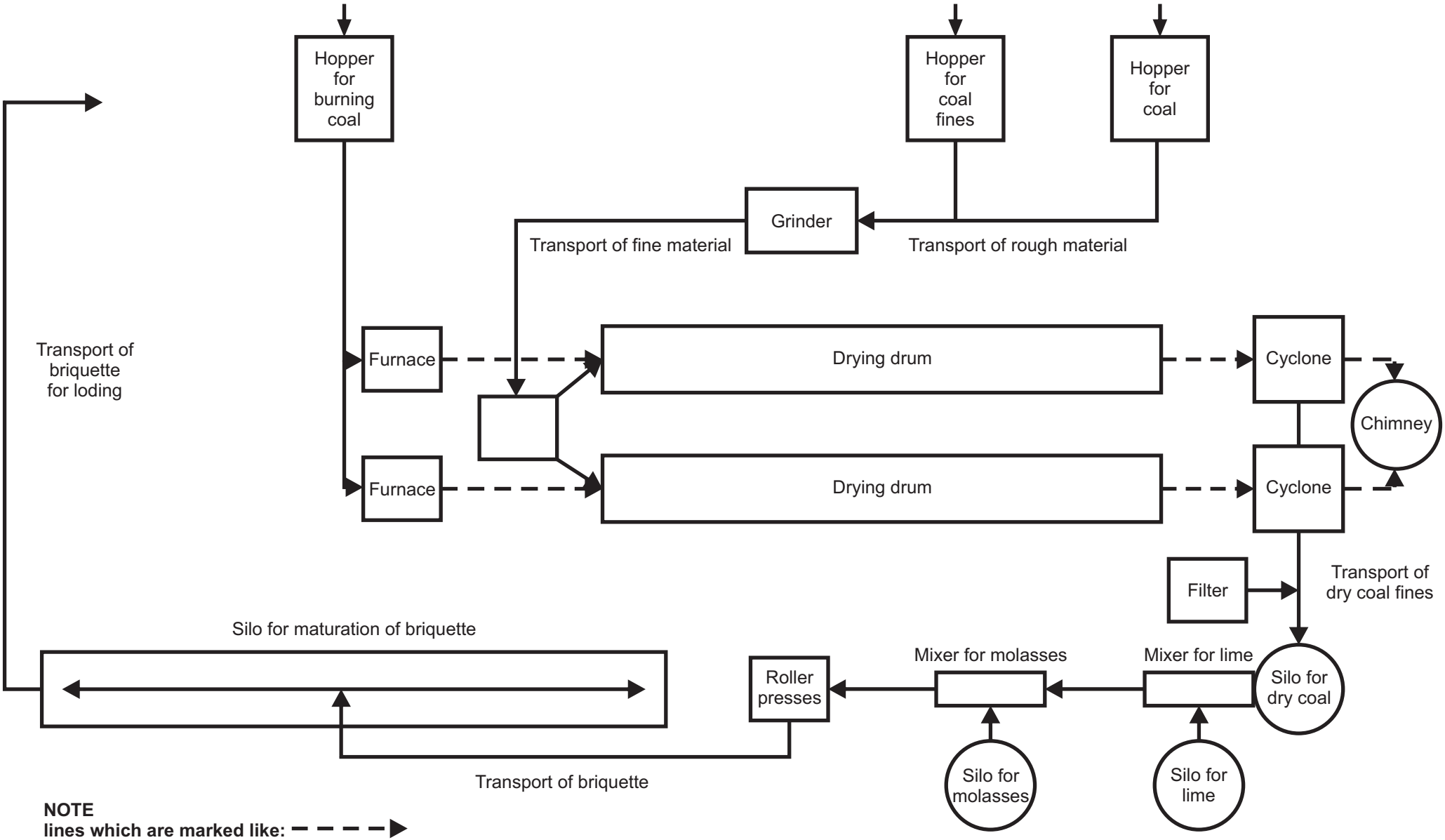Production process